

Date: Thursday, 12/20/2007 3:20:07 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	Mounting Bracket
Job Number	36481		
Estimate Number	10604		
P.O. Number	N/A	Part Number	D2581
This Issue	12/20/2007	S.O. No.	N/A
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	A1
Previous Run	34507	Material	N/A
Written By		Due Date	1/5/2008
Checked & Approved By		Qty:	80
Comment	Est. D 01.07.17	Um:	Each
Added info to step 2SM			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S11GA	304/316 .125 Sheet  2000
		Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.5708 sf(s) 304/316 .125 Sheet (M304S0125) Batch: 104934 1B 8-1-3
2.0	WATER.JET	FLOW WATER JET  
		Comment: FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: A1 1B 8-1-3 Prog Rev: A1 98 2-Deburr if necessary  
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  1B 8-1-3
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK  
		Comment: SECOND CHECK  
5.0	BRAKE NC	NC BRAKE  
		Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake  SB 08/01/09 98

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/01/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: MOUNTING BRACKET
Job Number: 36481		Part Number: D2581
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP 
Comment: INSPECT WORK TO CURRENT STEP		 <i>cocents</i> 5 08/01/09 (48)
7.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 37		 AS 08/01/09 (48)
8.0	QC21	FINAL INSPECTION/W/O RELEASE 
Comment: FINAL INSPECTION/W/O RELEASE		 <i>Do not release</i> 98
Job Completion		 <i>108.01.09</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36481
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581	Rev: A1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

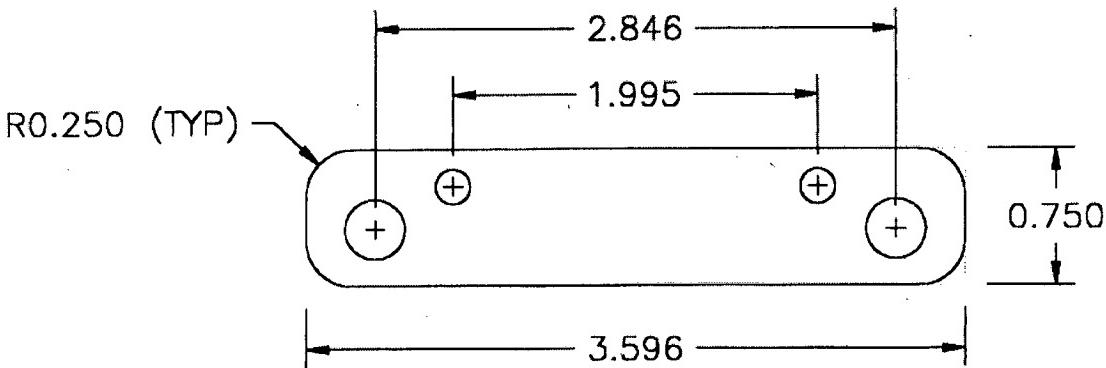
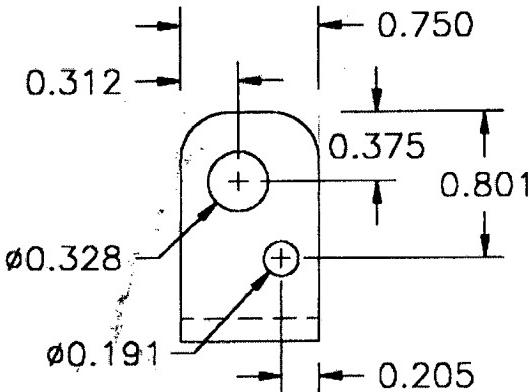
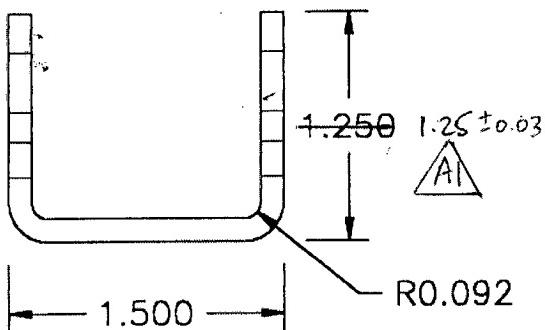
## X First Article      Prototype

Measured by:	<u>HB</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	<u>8-1-3</u>	Date:	<u>08/01/08</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM	SJL

**DART**

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>MM</i>	DRAWING NO. D2581
DATE 96.06.27		REV. A SHEET 1 OF 1
		TITLE MOUNTING BRACKET SCALE 1:1

RELEASED  
96/07/23 BWA1 ~~HP~~ 04.05.14 CHANGE TOLERANCE ON 1.25 Dimension

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36481